



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Purchasing Receipts

PO Nd	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	F
PO041321	MEC002-VU	5	1	Net 30	M7075T6S0.375X6.000	7075-T6S Sheet .375" Thick Plate X 6" Wide : MATERIAL: 7075- T6/T62/T651 ALUMINUM SHEET OR PLATE SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 OR MATERIAL: 7075- T6/T62/T65/ ALCLAD ALUMINUM SHEET OR PLATE SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A- 250/13 OR AMS 4048 / 4049 OR ASTM B209				24	11/5/2018	24		S124675	Stock	11/2/2018	\$ 24.25 / ft	3	
Total:										24		24							

Plex 11/5/2018 2:43 PM dart.Tollis.Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041321

Supplier: MEC002-VU
Metaux Castle
P.O. Box 4090 Stn A
Toronto
ON
M5W OE9 Canada

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041321
PO Date: 10/11/18
Due Date: 10/19/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal Phone: clavoie@dartaero.com
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
5		M7075T6S0.375X6.000		7075-T6S Sheet .375" Thick Plate X 6" Wide : MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 OR MATERIAL: 7075-T6/T62/T65/ ALCLAD ALUMINUM SHEET OR PLATE SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209	Firmed	-	11/5/18	24 ft	0 ft	24 ft	\$24.25/ft	\$582.00

Grand Total: \$582.00

CL.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041321

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/5/18 1:27 PM dart.tollis.andrew



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE


Page 1 of 1

Shipment No:3740859

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped 29-OCT-18	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOU LIN	BOL No 3740859-2

Shipment Details	Final Destination Branch - TOR
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Order No 5287875	Line No 1	Item No 750067.MO	Description 0.3750.PL.7075.T651.ALUMINUM.48.5000.144.5000 CUT LENGTH TO 6 IN () X 144.5 IN (+ .1250/- .0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12
Purchase Order No 41321	Part Number	Ordered Qty 2.00 PCS	Invoice Qty 2.00 PCS
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS			

Delivery No. 122304439	Mill/Source KAISER ALUMINUM	Heat Number  28494789	Mech Id	PCS 2	Width (IN)	Length (IN)	Shipped Qty(LBS) 68.1271
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We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer, cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date: OCT 29 2018
Name: SHUE KALOUS	

SHIP TO:

A M CASTLE & CO
3050 SOUTH HYDRAULIC
WICHITA, KS 67216

SOLD TO:

AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

KAISER ALUMINUM

Trentwood Works

PO Box 15108, Spokane Valley WA 99215-5108

15000 E Euclid, Spokane Valley WA 99216

Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number

4528208

CUSTOMER PO NUMBER: 470853-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 750067	SHIP RUN/LOAD: 104392/12	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1263284-1	SHIP DATE: 15-SEP-2018	ALLOY: 7075	CLAD: BARE	TEMPER: T651
PRODUCT DESCRIPTION: Sawed Plate				
WEIGHT SHIPPED: 2682 LB	QUANTITY: 10 PCS EST.	TRUCK B/L #: 2076090	GAUGE: 0.3750 IN (9.5250 MM)	DIAMETER/WIDTH: 48.500 IN (1231.9 MM)
			LENGTH: 144.500 IN (3670.3 MM)	

MHU 2264266: LOT **284947B9**: 10 pieces;

Certified Specifications

AMS 4045/RevL
CMMP 025/RevV

AMS-QQ-A-250/12/RevA

ASTM B 209/Rev14

Test Code: 1512

Lot: 284947B9 Cast 698

Drop 44

Test Results
Ingot 2

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	85.1 : 85.1 (587 : 587)	74.5 : 74.5 (514 : 514)	14.1 : 14.2

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.18	1.5	0.03	2.4	0.20	5.7	0.03	0.01	0.01	TOT 0.03

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15409 R 4



KAISER ALUMINUM

Trentwood Works
PO Box 15108, Spokane Valley WA 99215-5108
15000 E Euclid, Spokane Valley WA 99216
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4528208

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- * All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- * has been thermally processed in compliance with AMS 2772, where applicable.
- * is mercury free, within the limits of detection of ASTM E1216 (< 1ppm).
- * is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- * is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
- * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
- * is free of weld repair.
- * meets the reporting requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

Michael Peske

Michael Peske, PT Lab Process Engineer



Page 2 of 2

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE

SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A-250/12
OR AMS 4046
OR ASTM B209

OR

PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE

SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13
OR AMS 4048 / 4049
OR ASTM B209

PART NUMBER: M7075T6S | TTT | X | W | WWW |
| THK | | | | WIDTH |

WHERE "TTT" = THICKNESS (IN INCHES)
AND "W.WWWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M7075T6S.063
EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

PREFERRED SIZE: .TTT BY 4FT BY 10FT FOR SHEET

RELEASED

2017 JUN 19
ECN 17-574

APPROVED

B	ADD. REF. TO "PLATE" T651* TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CR16-149)	CP	17.05.05
A	NEW ISSUE	RF	10.11.08
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	CP		
CHECKED	ML		
MFG. APPR.	LL		
APPROVED	WM		
DE APPR.	DG		
DATE	17.05.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B	
DRAWING NO. M7075T6S		SHEET 1 OF 1	
TITLE 7075-T6 SHEET/PLATE SPEC		SCALE NIS	
COPYRIGHT © 2009 BY DART AEROSPACE LTD. ALL RIGHTS RESERVED. NO PART OF THIS DOCUMENT MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075 T650.375x6.000

PO / BATCH NO.: P0041321 / S124675

DATE: 10/11/05

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.375"

QUANTITY RECEIVED: 240K

THICKNESS RECEIVED: 0.375"

QUANTITY INSPECTED: 240K

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	Y	<input checked="" type="checkbox"/> N	
CORROSION	Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	Y	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	Y	<input checked="" type="checkbox"/> N	ASTM B209
CORRECT THICKNESS	Y	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	Y	<input checked="" type="checkbox"/> N	M7.28494789
CORRECT MATERIAL IDENTIFICATION	Y	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	Y	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AL</u>	SIGNED OFF BY: _____
DATE: <u>10/11/05</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in